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Processes of Manufacture of Sulfuric Acid

2

2.1 Processes of Manufacture of Sulfuric Acid

The processes for the manufacture of sulfuric acid can be classified on the basis of raw materials used:

- Elemental sulfur
- Sulfide ores
- Spent acid
- Gases like H_2S

Many variants are available for each process utilizing the above-mentioned starting materials.

2.1.1 Elemental Sulfur

Process description for sulfuric acid 98.5% plant (commercial grade)

A typical sulfuric acid plant operating on sulfur as the main raw material consists of the following main sections:

1. Sulfur feeding section
2. Waste heat recovery section
3. SO_2 conversion section
4. Acid towers section
5. Acid cooling and storage/handling section
6. Plant infrastructure (electrical/civil/water treatment, etc.)

2.1.1.1 Sulfur Burning

Solid sulfur is dumped on the grids of the melter and is melted by means of the heat provided through steam coils in the melter. An agitator installed in the melter helps to melt the sulfur at a faster rate. Liquified sulfur is pumped to the pressure leaf filter and the purified sulfur stored in a separate compartment equipped with steam coils. Sulfur pumps are used to feed the liquid sulfur to the sulfur burner at a

N.G. Ashar and K.R. Golwalkar, *A Practical Guide to the Manufacture of Sulfuric Acid, Oleums, and Sulfonating Agents*, DOI 10.1007/978-3-319-02042-6_2,
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